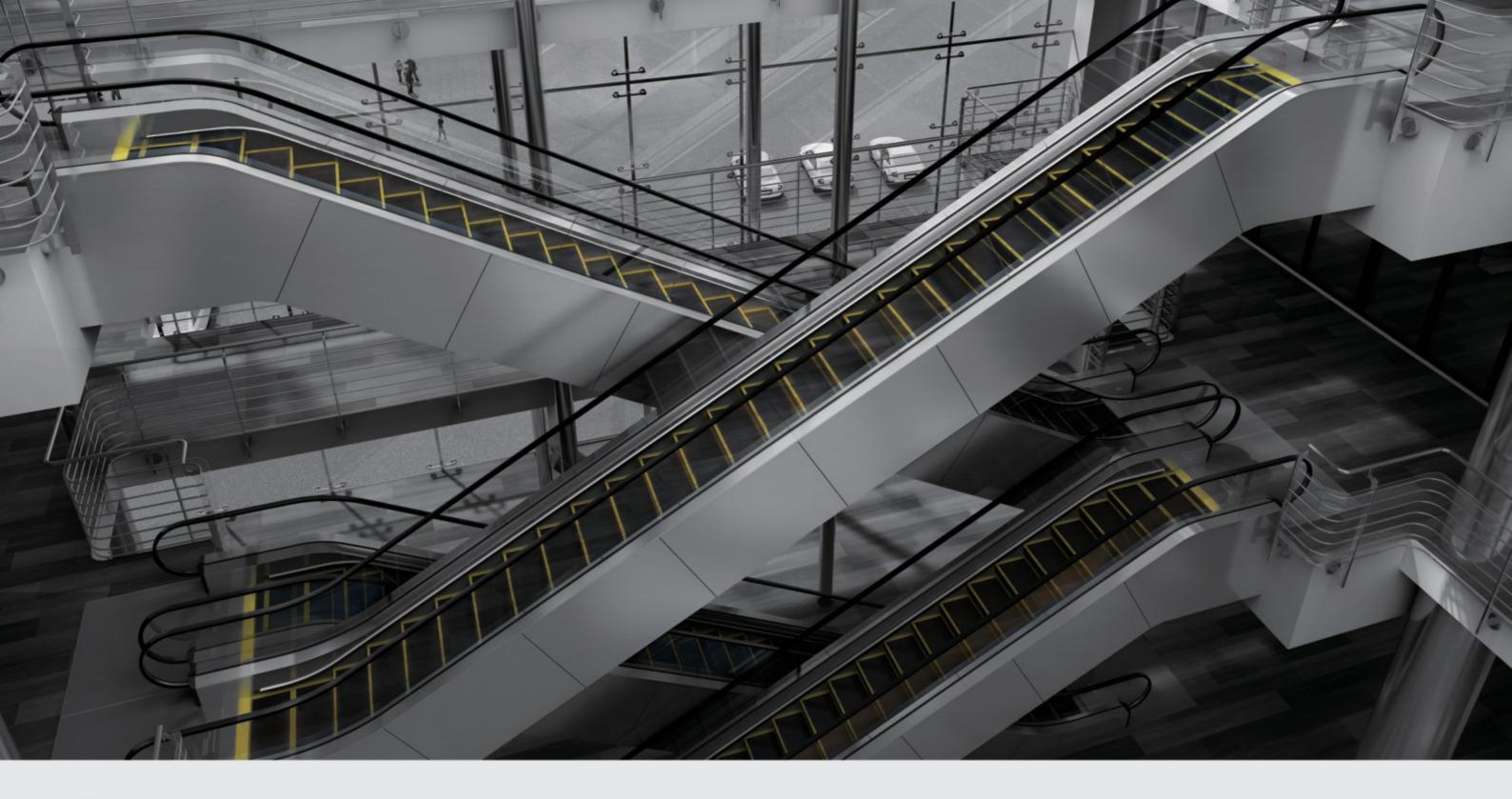


# **HITACHI**

The information in this catalogue is subject to change without notice. The information and diagram in this catalogue reflect the technical features and configuration of the escalator model at press time (refer to the version number). In line with the principle of continuous development of products, our company reserves the right to change the selection of product technical parameters and color at any time. The existing image technology cannot accurately reproduce the escalator component structure and decoration color. Therefore, this catalogue only provides general information, not as a contract document. The specific configuration parameters are subject to the formal agreement.





Hitachi's brand-new TX series escalators materialize to its design concepts of Safety, Reliability, Comfort and Durability, and continue its commitment to environment-considered and energy-saving, as well as its pursuits of high quality, which provides efficient and convenient transportation solutions for buildings.

Note: CGs presented in this catalogue are based on the recommended specification of Hitachi, with some options included. Actual product may vary depending on selected specifications.

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Safe and Reliable	01-06
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# SAFE AND RELIABLE

Provide all-around protection for passengers.

Hitachi's TX series escalators deliver safety and "human friendly", through continuous challenges and innovations, to improve the safety of the escalator comprehensively through various protective designs.

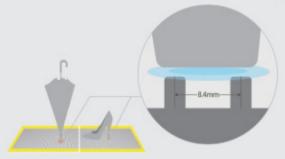




**8mm** raised cleats on both sides of step, unique four sides demarcation lines design effectively guide passenger onto the safe standing area to prevent entrapment.



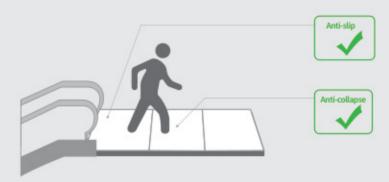
**0.5mm** convex surface on each stainless steel step the demarcation line area at the rear of each step, which enhance the passenger's touch feeling of stepping onto, to reduce the risks of slipping.



#### Standard

The safe tooth pitch of step cleat is **8.4mm**, effectively prevent the high-heeled shoes and umbrellas from being entrapped into its teeth.

# Safety of Landing Plate



# Anti-Slip Standard

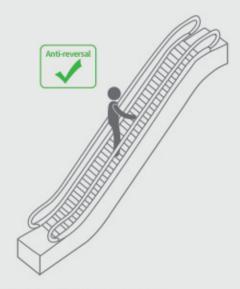
The anti-slip pattern meet the assessment group of **R10**, to effectively prevent the passengers from slipping. (Conforming to DIN51130 standard).

# Anti-Collapse Standard

The embedded rectangular landing plate is fitted onto safe and reliable support structure, to avoid any shifting and falling of landing plate.



# Full Range of Safety Protection Devices



Reversal Protection Standard

**Emergency Braking Safety Gear** can be provided for H≤6m in addition to the main operation brake, for safe braking in the event of chain breakage.



# Area Safety Detection Optional

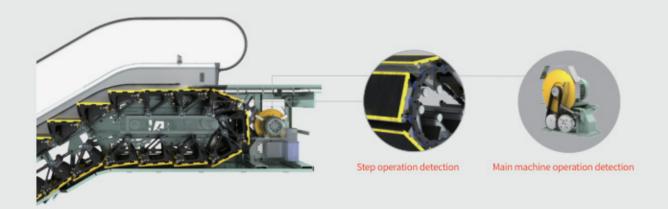
When the sensor detects passenger movement beyond the handrail, a voice announcement will alert the passenger.

\*Note: Sensor is usually set up on one side where there is obstacle.

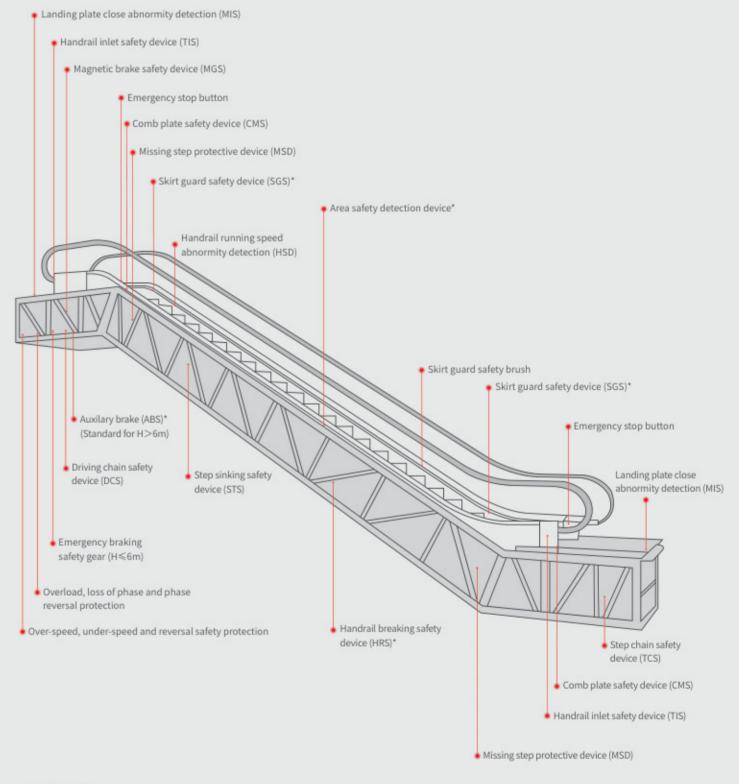
In case of customer requesting to have sensor on both sides,
please contact Hitachi.

# Electronic Safety Monitor Standard

TX escalator entirely enhance the electronic system safety performance. By comparing the operating status of main **Machine** and **Step** which improve the redundancy detection, avoiding overspeed and reversal situation, the electronic safety integrity level achieve to SIL3 (higher than EN Standard of SIL2).



Note: These CGs are based on the recommended specification of Hitachi, with some options included. Actual product may vary depending on selected specifications.



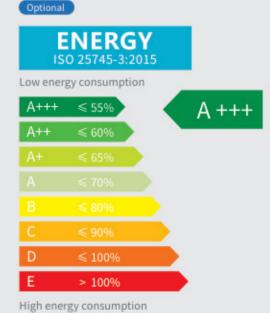




# **EFFICIENCY AND ENERGY SAVING**

Assist the environmentally conscious saving operation, energy-saving buildings.

Comprehensively improve the drive technology, to achieve better efficiency and energy saving; in addition, provide choices of operation modes according to passenger flow, to maximize customer's benefits.



Operation mode:





Label No:10222225

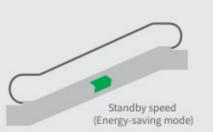
Valid until:12.03.2028

Hitachi TX Escalator satisfies Class A+++, the highest level specified in ISO 25745-3 "Energy performance of lifts, escalators and moving walks -- Part 3".



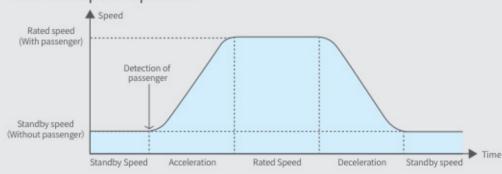
# Energy Saving Mode Optional

When the sensor detects no passenger for a predetermined period of time, the escalator automatically enters the energy-saving mode. When the sensor detects an approaching passenger, the escalator gradually accelerates to the rated speed.

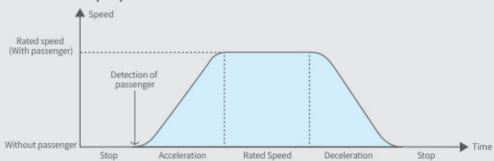




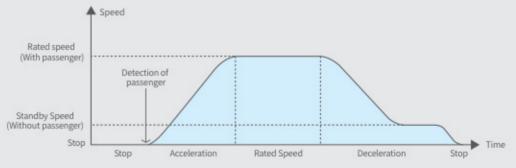
# Auto dual speed operation



# Auto start-stop operation



# Auto dual speed + Auto start-stop operation

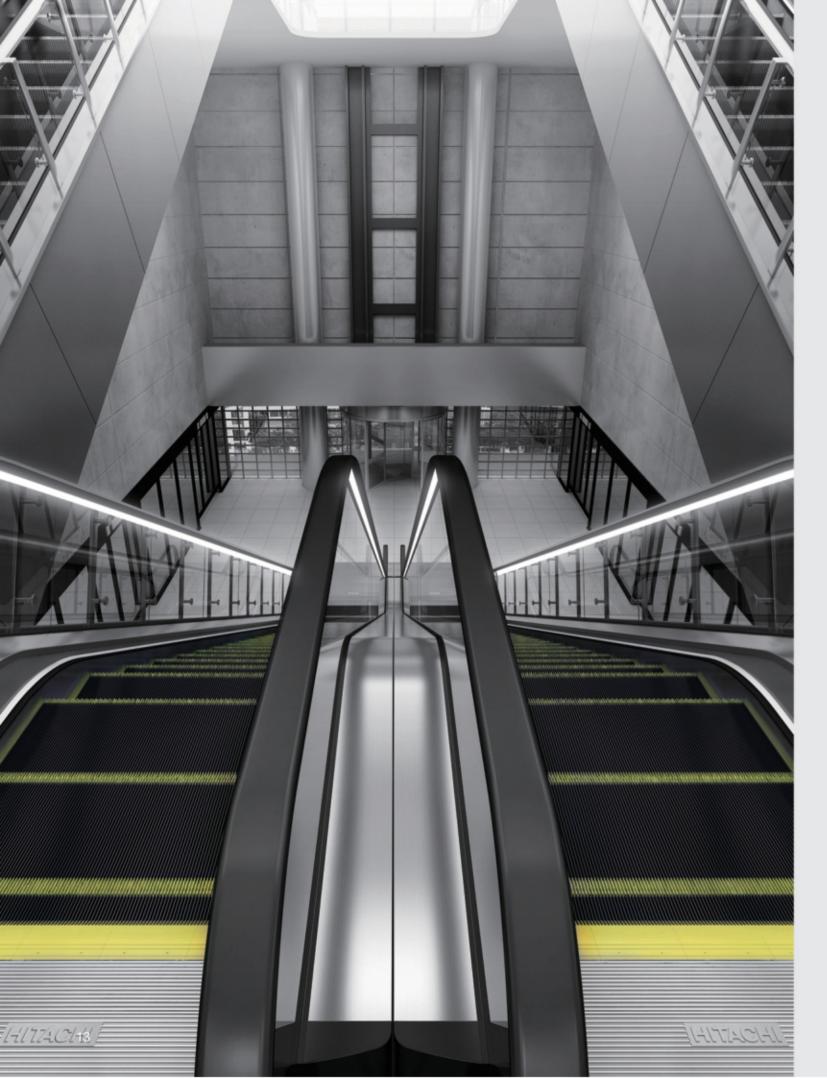




# DIVERSIFIED DESIGN

# Match perfectly with buildings.

Escalators are important features for building passenger traffic. The decorative configuration of escalator will affect the overall space architecture in the buildings. As for the upgrade of products, Hitachi promotes the diversified design, to adapt to the different decoration styles of shopping malls and buildings.



# Enhance the Space Utilization LED Lighting

TX series escalators brand new technological innovation optimizes truss structure size, saving additional space to be used for more valuable purposes for the customers.







Skirt guard lighting (Stripe-type)





Skirt guard lighting

(LED color selection: white, green, red, blue and light-yellow)

# Balustrade Design

Simple appearance design of the balustrade, will naturally guide passengers to slip the handrail. Optional LED handrail lights will further enhance architecture



TX-EN Model TX-L Model Transparent tempered glass



Transparent tempered glass + Hairline stainless steel

# UV-C Handrail Sterilizer



99.9% of the common bacteria on the handrail can be eliminated by ultraviolet irradiation

# Handrail Colors













Note: Printed color and actual color may differ slightly



Step Design



Stainless steel Reinforced synthetic resin around 4 edges (Fluorescent yellow)



Aluminum alloy (3 edges yellow painting)

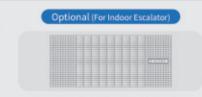


Aluminum alloy Round corners demarcation aluminum alloy step (Reinforced synthetic resin around 4 edges)

# Landing Plate Design



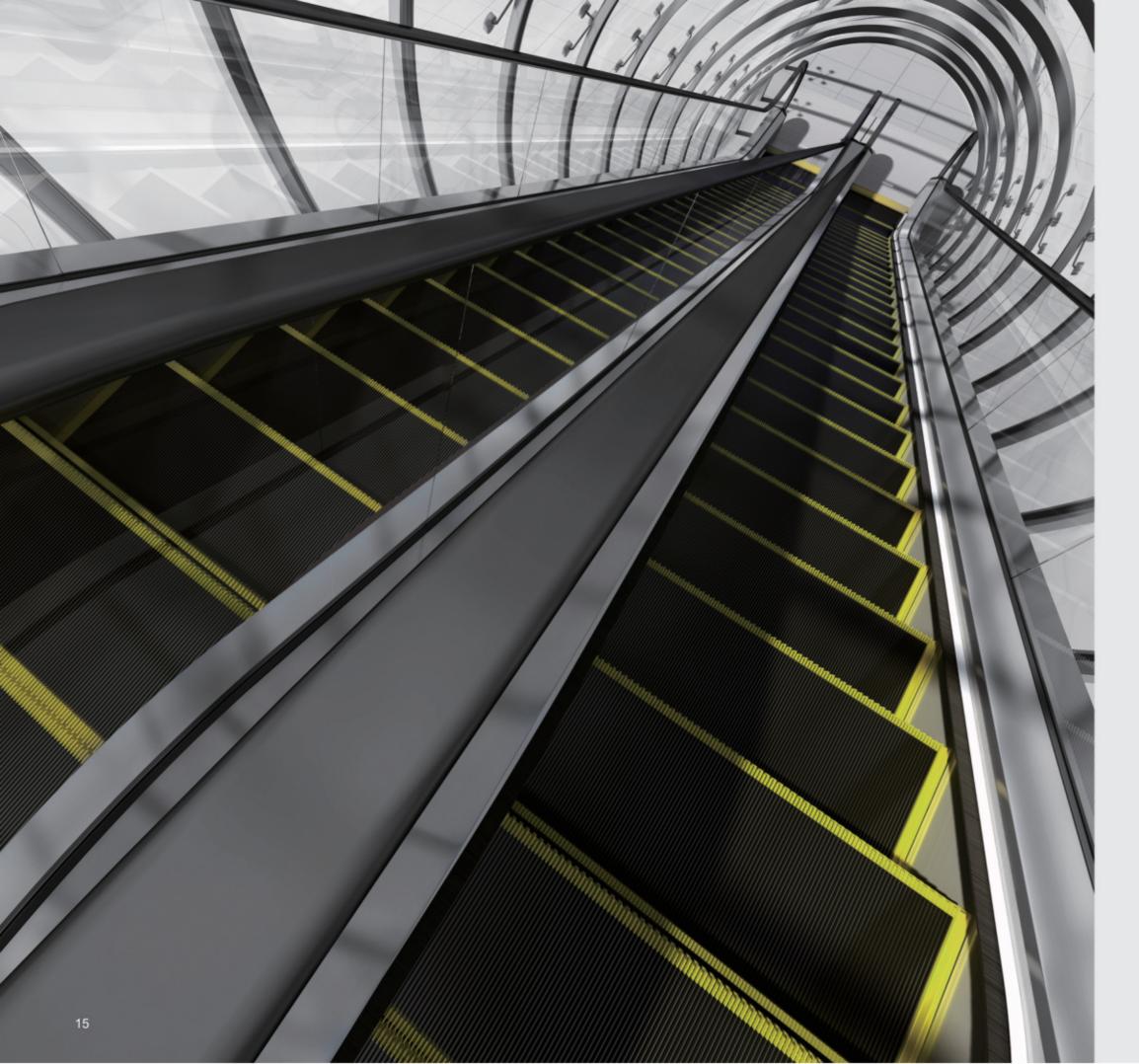
Aluminum without painting



Stainless steel without painting



Stainless steel with painting (black)



# PRODUCT SPECIFICATION

# **Functional Configuration**

	Function	(Standard)	Optional
	Step chain safety device (TCS)	✓	
	Driving chain safety device (DCS)	✓	
	Comb plate safety device (CMS)	✓	
	Handrail inlet safety device (TIS)	✓	
	Step sinking safety device (STS)	✓	
	Handrail running speed abnormity detection (HSD)	✓	
	Missing step protective device (MSD)	✓	
	Landing plate close abnormity detection (MIS)	✓	
	Magnetic brake safety device (MGS)	✓	
	Skirt guard safety brush	✓	
Safety device	Over-speed, under-speed and reversal safety protection	✓	
	Emergency stop button	V	
	Overload, loss of phase and phase reversal protection	✓	
	Fault detection on important components of control panel	✓	
	Safe stopping distance detection	✓	
	Emergency braking safety gear	√(H≤6m)	
	Protection against electrostatic loading	✓	
	Auxiliary brake (ABS)	√(H>6m)	√(H≤6m)
	Skirt guard safety device (SGS)		1
	Handrail breaking safety device (HRS)		✓
	Area safety detection device		✓
	Constant speed	✓	
	Auto dual speed		1
	Auto start-stop		✓
Automatic running	Auto dual speed + auto start-stop		1
	Direction indicator (Inner deck/Outer deck)		1
	Auto lubrication	√ (Outdoor)	√ (Indoor)
	Fault alarm	✓	
Fault handling	Fault recording	✓	
Fault handling	Fault display at control panel		1
	Fault display at skirt guard		1
Monitoring	Dry contact interface		✓
	EN115-1:2008+A1:2010		✓
	Fire alarm, shutter gate, earthquake operation interface (when escalator receives signal, escalator stops)		/
Other functions	Earthquake sensor		✓
	Automatic broadcast		/
	UV-C handrail sterilizer		/

# Standard Specifications by Escalator Model

	1200 Type	1000 Type		
Nominal width (mm)	1200	1000		
Step width (mm)	1004	802		
Maximum capacity (persons/h)	6000	4800		
Rated speed (m/s)	0.5			
Angle of inclination	30°/35°			
Power supply	50/60Hz, AC 3-phase 220/230/380/400/415/440/460/480V, Single-phase 110/220/230/240V			
Motor	Three-phase AC induction motor			
Operation method	Key switch operation, reversible			
Operating environment	Indoor/Outdoor			

Name		Model	TX-EN	TX-L	TX-P		
		Interior panel	Transparen	t tempered glass	Hairline stainless steel		
		Handrail lighting	্য	LED (White)	-		
	Standard	Handrail		Polyurethane (Black)			
Balustrade		Skirt guard	Indoor: Painted steel, Outdoor: Raw stainless steel				
		Inner and outer deck	Indoor: Painted steel, Outdoor: Hairline stainless steel				
	Optional	Skirt guard lighting	Hidden-type/Strip-type LED (White)				
		Footlight	LED (White)				
		Comb	Reinforced synthetic resin (Fluorescent Yellow)				
El	Standard	Comb plate	Aluminum alloy				
Floor		Landing plate	Aluminum alloy				
	Optional	Comb lighting	LED (Green)				
		Step cleat and step riser	Indoor: Stainless steel, Outdoor: Aluminum alloy				
Step	Standard	Demarcation line	Indoor: 4 edges	s synthetic resin, Outdoor: 3 ed	ges yellow painting		
	Optional	Demarcation lighting		LED (Green)			

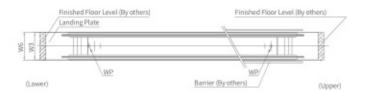
Power Supply Source from Building	Model		Escalator Motor Capacity (kW)	Control Panel Circuit Breaker Size (A)	Required Building Side Circuit Breaker		Required Building Side Transformer	Minimum Section Area for GND (earthing) Wire
3-Phase/ Frequency				3126 (11)	Current (A)*1	Curve	(kVA)	(sqmm)
		H ≤ 5500	5.5	32	≥ 40	D	12.5	4
	1000 Type	5500 < H ≤ 7500	7.5	32	≥ 50	D	16	8
220V, 230V		7500 < H ≤ 9500	11	40	≥ 63	D	18	10
50/60Hz	1200 Type	H ≤ 4500	5.5	32	≥ 40	D	12.5	4
		4500 < H ≤ 6500	7.5	32	≥ 50	D	16	8
		6500 < H ≤ 9500	11	40	≥ 63	D	18	10
	1000 Type	H ≤ 5500	5.5	32	≥ 32	D	12.5	4
		5500 < H ≤ 7500	7.5	32	≥ 32	D	16	6
380-415V,440V,460V,480V		7500 < H ≤ 9500	11	40	≥ 40	D	18	8
50/60Hz		H ≤ 4500	5.5	32	≥ 32	D	12.5	4
	1200 Type	4500 < H ≤ 6500	7.5	32	≥ 32	D	16	6
		6500 < H ≤ 9500	11	40	≥ 40	D	18	8

<sup>\*1:</sup>Setting value of leakage current detector ≥ 300 (mA)

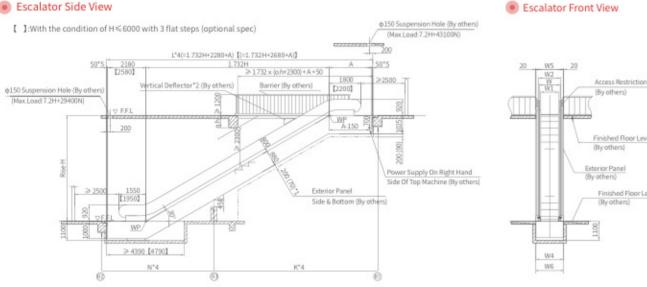
# Escalator Planning Data for 30° Inclination Escalator

Applicable for Rise H ≤ 6000mm (Unit: mm)

Escalator Plan View



## Escalator Side View



## External Dimension (Length) (mm) H ≤ 9500mm

				No. of	A (mm)		
Code	Туре	Rise	flat steps	380~415V 50/60Hz	220,230,440,460,480V 50/60Hz		
		H ≤ 6000	2	2430	2830		
GB16899-2011/ EN115-1:2008+A1:2010	1000Type 1200Type		3	2020			
		6000 < H ≤ 7500	3	2830	3230		
		7500 < H ≤ 9500	3	2930			

## Reaction Load (N) H ≤ 9500mm

No.	Model	Rise H (mm)	Number of supporting beam	Number of flat step	R1	R2	R3	R4
1			-	2	9.2H+35000	9.2H+28000	-	-
2	1300 Tomo		- 2	3	9.2H+38600	9.2H+31360	12	-
3	1200 Type		3	2/3	5.2K+14000	5.2N+4000	5.2 (K+N)+5000	
4			4	2/3	5.2K+14000	5.2M+4000	5.2 (K+J)+5000	5.2 (J+M)+2000
5		H ≤ 9500		2	8.4H+33000	8.4H+26000	-	
6	1000 Type		2	3	8.4H+36200	8.4H+28960	0.4	
7			3	2/3	4.6K+14000	4.6N+4000	4.6 (K+N)+5000	
8			4	2/3	4.6K+14000	4.6M+4000	4.6 (K+J)+5000	4.6 (J+M)+2000

# Overall Dimension (Width) (mm) H ≤ 9500mm

			1200 Type	1000 Туре
V	(Balustrac	de)	1226	1026
	W1 (Step)		1004	802
V	V2 (Handra	il)	1236	1036
1110	Standard	H ≤ 6m	1490	1290
(Landing plate)	Standard	6m < H ≤ 9.5m	1550	1350
(canding prace)	0	ption	1360	1160
W4 (Trus	-)	H ≤ 6m	1460	1260
W4 (IIIIS	5)	6m < H ≤ 9.5m	1510	1310
W5 (Total width of escalator)		H ≤ 6m	1490	1290
		6m < H ≤ 9.5m	1550	1350
W6 (I	1590	1390		

Note: \*1. If there is no other services (eg. lightings, sprinklers, etc.) to be installed between the truss and the exterior panel, this dimension is 70mm at the inclined section and 90mm at

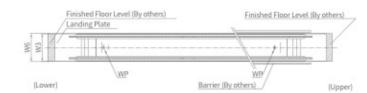
- \*2. When the distance between the center line of handrail and the escalator or any obstacle in the building is less than 500mm, vertical deflector without any sharp edges shall be installed at the intersection.
- \*3. Dimension of bearing plate for both ends: 150mm (W) × 20mm (T) × 1590mm (L) [1200 type]/1390mm (L) [1000type].
- \*4. If L is more than 15102mm, an intermediate support beam is required. K,M,N,J  $\leq$  15100 mm.
- \*5. The installation gaps between escalator and edge of building supporting beam at both upper and lower part must be within the range of 40-90mm.

# Escalator Planning Data for 30° Inclination Escalator

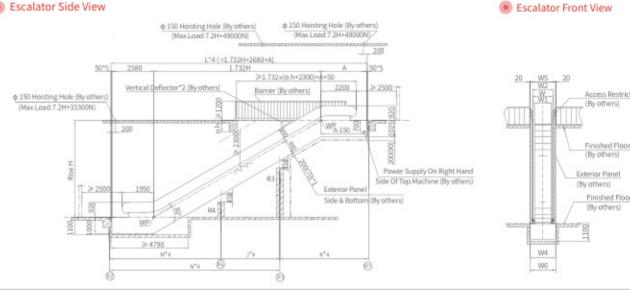
Applicable for Rise 6000mm<H≤9500mm

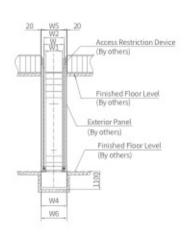
(Unit: mm)

Escalator Plan View

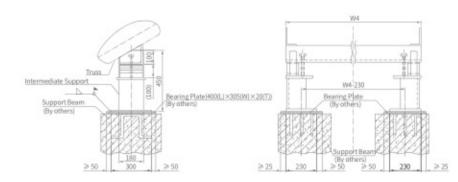


Escalator Side View





Intermediate Frame Supporting Beam Portion

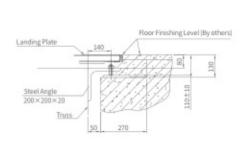


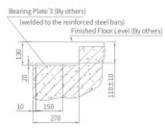
Details of Supports on **Both Ends** 



Frame Supporting Portion



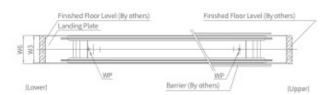




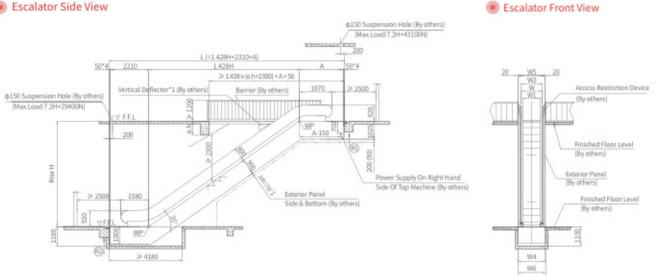
# Escalator Planning Data for 35° Inclination Escalator

Applicable for Rise H ≤ 6000mm (Unit: mm)

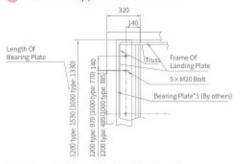
Escalator Plan View



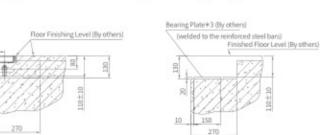
# Escalator Side View



# Details of Supports on Both Ends







Frame Supporting Portion

#### Overall Dimension (Width) (mm)

	1200 Type	1000 Type
W (Balustrade)	1226	1026
W1 (Step)	1004	802
W2 (Handrail)	1236	1036
W3 (Landing plate)	1490	1290
W4 (Truss)	1460	1260
W5 (Total width of escalator)	1490	1290
W6 (Min.pit/opening)	1530	1330

- Note: \*1. If there is no other services (eg. lightings, sprinklers, etc.) to be installed between the truss and the exterior panel, this dimension is 70mm at the inclined section and 90mm at the horizontal section.
  - \*2. When the distance between the center line of handrail and the escalator or any obstacle in the building is less than 500mm, vertical deflector without any sharp edges shall be installed at the intersection.
  - \*3. Dimension of bearing plate for both ends:

21

- 150mm (W) × 20mm(T) × 1530mm (L) [1200 type]/1330mm(L) [1000type].
- \*4. The installation gaps between escalator and edge of building supporting beam at both upper and lower part must be within the range of 40-90mm.

# External Dimension (Length) (mm)

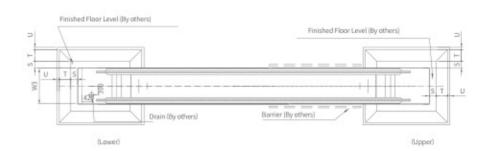
	Type Rise		No. of	A (mm)		
Code		flat steps	380~415V 50/60Hz	220,230,440,460,480V 50/60Hz		
GB16899-2011 / EN115-1:2008+A1:2010	1000Type 1200Type	H ≤ 6000	2	2500	2900	

## Reaction Load (N)

Model	Rise H (mm)	No. of supporting point		R2
1200 Type	11 < 6000		8.2H+36000	8.2H+28000
1000 Type	H ≤ 6000	2	7.5H+33000	7.5H+26000

# Architectual Requirement for Outdoor Escalator

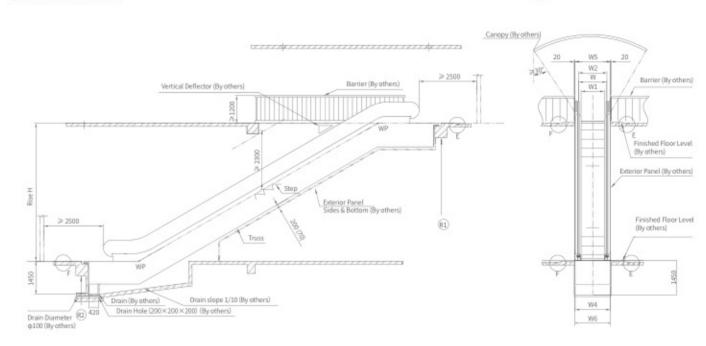
Escalator Plan View



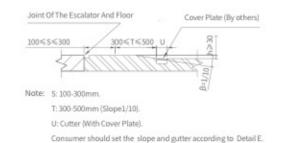
Escalator Side View

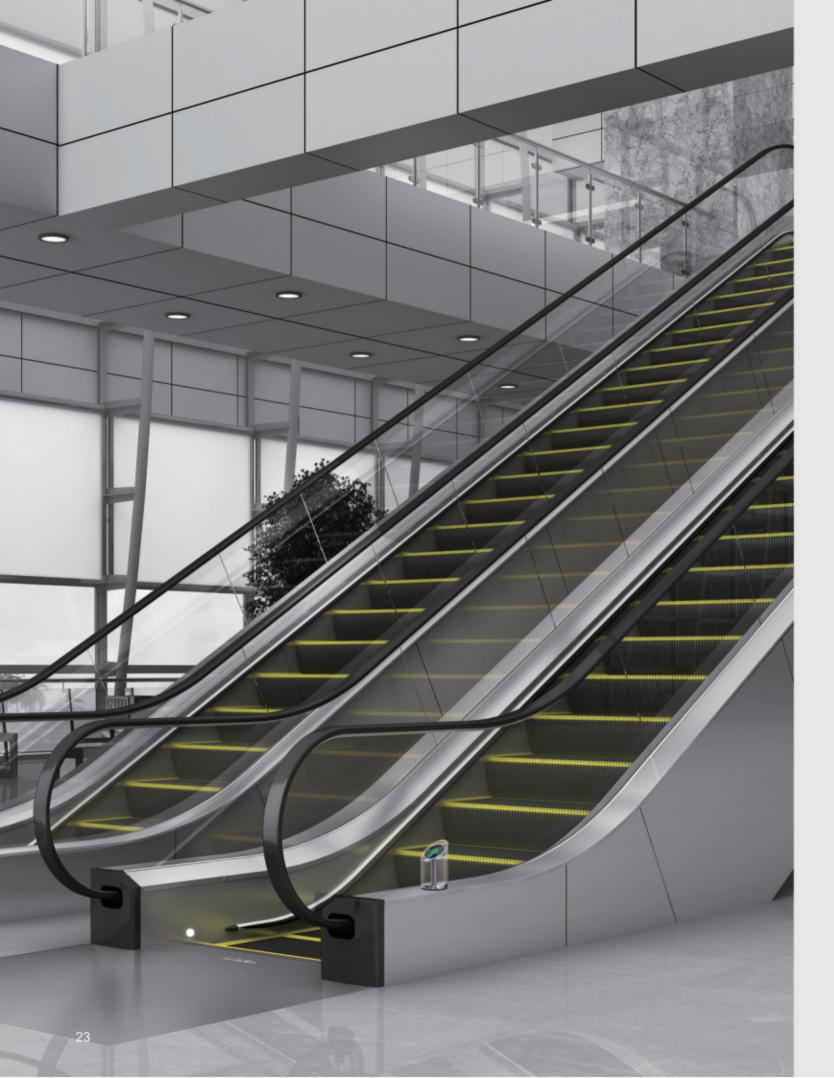
# Escalator Front View

(Unit: mm)



# Detail E (F and E are symmetric)





# Work Done by Others for Escalators

# Construction Related Work (Supply and install)

Item	Work Description
1.	Opening of holes in floor slabs for installation use and recovery work.
2.	Installation of supporting beams for installation use.
3.	Opening of suspension holes in floor slabs or sleeve holes for carrying the escalator into place and performing recovery work.
4.	Lowest floor and escalator bottom pits and waterproofing work.
5.	Finishing work for floors and ceilings around the escalator after completion of escalator installation.
6.	Installation & finishing works to barrier and walls around the escalator.
7.	Exterior panels on escalator frame (truss).
8.	Installation of vertical deflector in places where the escalator and building ceiling or one escalator and another intersects.
9.	If the space between escalators is a stairwell, installation of intermediate down walls, ceilings, handrails, and advance prevention partitions.
10.	Joint work in places where the escalator and the building's ceiling border.
11.	Installation of fall protection nets, etc, if the space between the escalator and the building's floor is stainwell or the space between one escalator and another is a stainwell.
12.	Preparation of an entrance to carry in the escalator and perform recovery work if the escalator is to be installed in an existing building.
13.	Protection work around the escalator if the escalator is to be installed in an existing building.

# Electrical Equipment Related Work(Supply and install)

Item	Work Description
14.	Main power supply for the drive motor: lead-in up to the upper control board of the escalator.
15.	Power supply for inspection and maintenance: lead-in up to the upper control board of the escalator.
16.	Grounding wire: lead-in up to the upper power receiving panel of the escalator.
17.	Piping and wiring for the supervisory panel: lead-in from the installation area of the supervisory panel to the power receiving panel of the escalator.
18.	Selector switch and its installation for escalator bottom lighting.
19.	Installation of emergency lighting.
20.	Installation of sprinklers, broadcasting speakers, guide lights, etc.
21.	The intensity of illumination at the entrance and exit of escalator shall be at least 50 lux and 15 lux respectively.